

ADDAC714 VINTAGE CLIPPER ASSEMBLY GUIDE Revision.01 February.2023

ADDAC System

ADDAC714 Assembly Guide

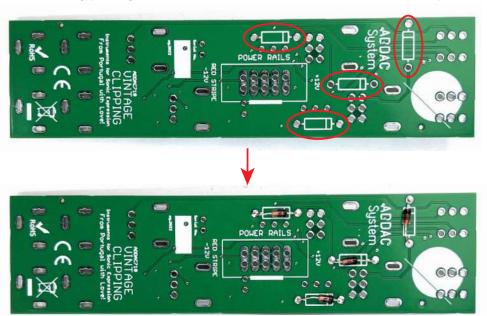
February.2023





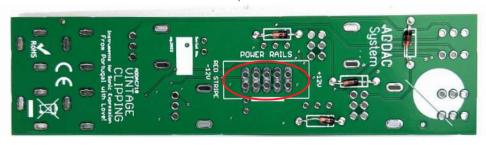


STEP 1: Start by placing the diodes, notice the orientation marked on the pcb.

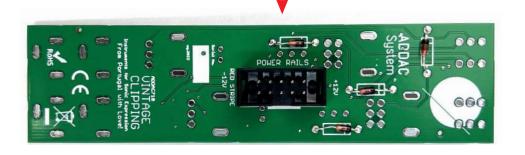


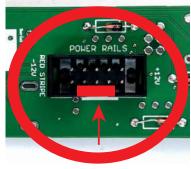


STEP 2: Place and solder the 2x5 boxed pinheader. Notice the indent orientation.

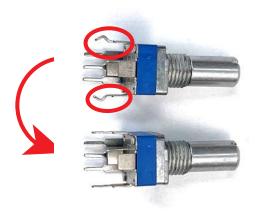








STEP 3: Next we'll need to prepare some parts before placing them to the front panel. Use pliers to flatten out 2 of the pots legs like shown below



STEP 4: Locate the jacks and cut the thinest leg like shown below.

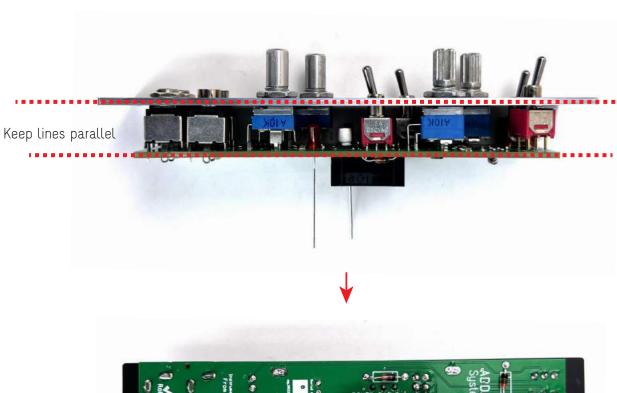


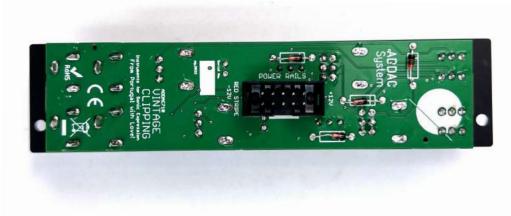
STEP 5: Place and all parts on the pcb, notice the difference between the jacks. Once placed allign with the frontpanel and tighten all the nuts.





STEP 6: Adjust the height of the pcb keeping it parallel to the front panel and proceed to solder all parts.





Finish it by placing the knobs and you've finished the assembly process!

You're all done!

Happy patching!



For feedback, comments or problems please contact us at: addac@addacsystem.com